



SERVICE BULLETIN

No. ²²⁵

Piper Aircraft Corporation

Lock Haven, Pennsylvania, U.S.A.
November 9, 1965

SUBJECT: Replacement of Vacuum Pump Mounting Gasket

MODELS AFFECTED: PA-23-235 Apaches, PA-E23-250 and PA-23-250 Aztecs
Serial Nos. 27-1 to 27-3023 inclusive equipped with the
B. F. Goodrich Lightweight Pneumatic Deicing Pump System
or the Minneapolis-Honeywell H-14 AutoPilot

COMPLIANCE DATE: Prior to but not later than next 10 hours of operation

We have been advised that the ARO Vacuum Pumps, Models A-505-CDD and 21240, used when the B. F. Goodrich lightweight pneumatic deicing pump system or the Minneapolis-Honeywell H-14 AutoPilot is installed may have the incorrect gasket installed.

It is required, therefore, that the pumps be removed and the mounting gasket replaced.

The proper gasket, part number 751 886 (AN-4045-1), will be forwarded to each distributor from Piper Aircraft Corporation on a no charge basis in sufficient quantities to comply with this Service Bulletin.

Three (3) hours of labor will be allowed per airplane upon receipt of a warranty and credit claim.
